



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

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RB 92700-10300-041-5
Job Sheet 184866



Part No: RB 92700-10300-041-5

Job Qty: 10 ea

Part Name: Puller



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/17/18

Job Tracking No:

Due Date: 10/29/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RB 92700-10300-041 Rev. A IPP Rev. A 18.06.04 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		10/29/18	0.00	0.00	Start Up Machining-2		
110	Mori Seiki	10 pcs		10/29/18	0.00	5.00	MORI SL2500Y		
120	QC	10 pcs		10/29/18	0.00	0.00	QC2 Machining-4		
130	QC	10 pcs		10/29/18	0.00	0.00	QC8 Machining-4		
140	Packaging	10 pcs		10/29/18	0.00	0.00	Packaging3-1		
150	QC21-SA	10 Ea		10/29/18	0.00	0.00	QC21		

Part Op Descriptions: 110 - 1-Machine as per folio FC183 FOLIO REV: _____ DWG REV: _____ 2-Debur

DEC 05 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MT-4140QT-R2.500	AISI 4140 Quenched & Tempered Steel Round Bar 2.500" Dia.	5.2000 ft (.52 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MT-4140QT-R2.500	5	5	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
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CANADA
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Plex 10/29/18 7:39 AM dart.lacelle.linda

Container No: S128309



Part: RB 92700-10300-041-5

Job No: 184866

Serial No/Batch: S128309

Revision: A

Inspector:

Exp Date:

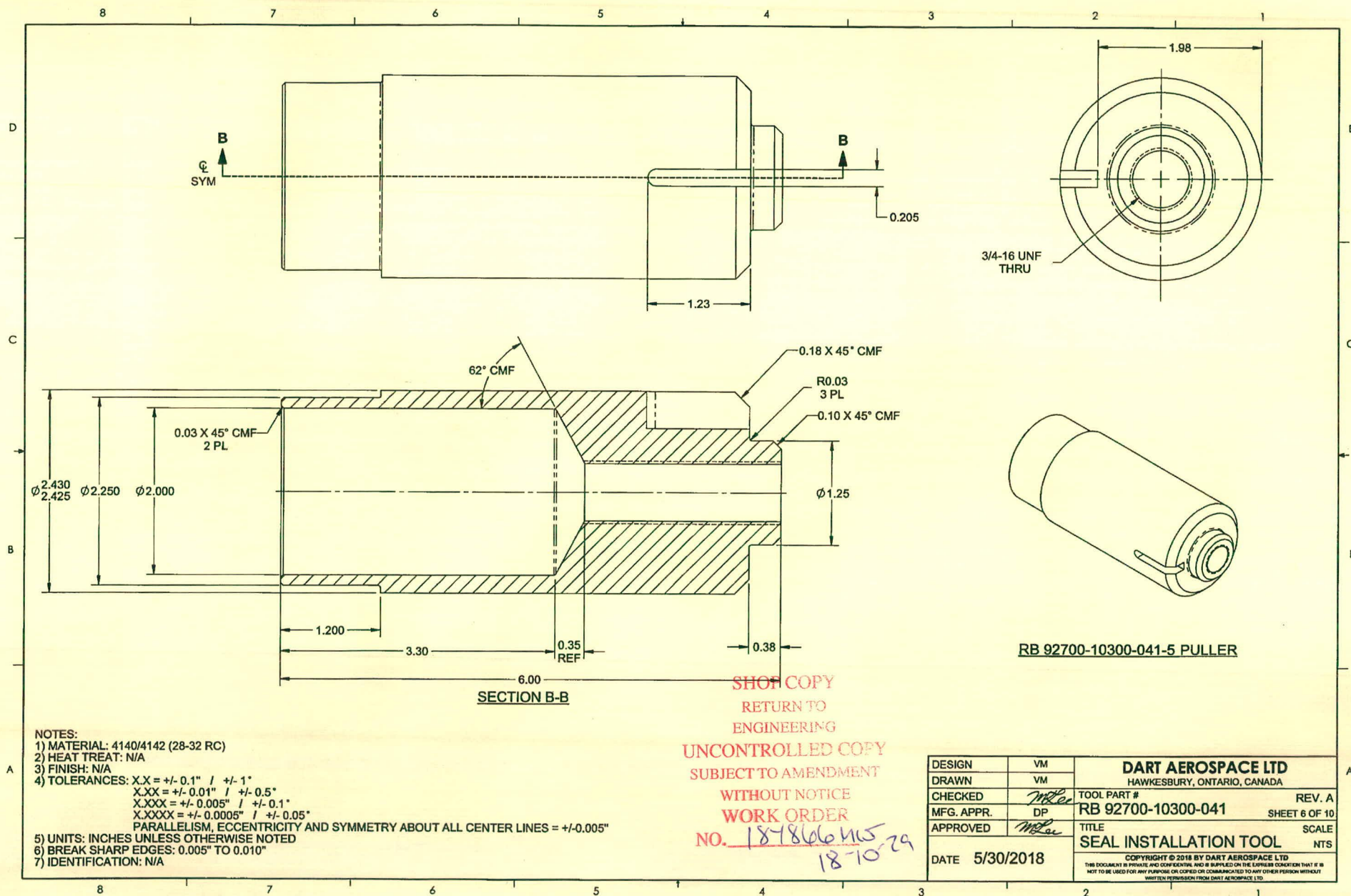
Instructions:

Date: 11/15/18

67.375"

5.615"

10 PCS 1 SCRAP



11

DART AEROSPACE LTD		Work Order: 187866
Description: <i>QW11P1</i>		Part Number: 8B 92700-10300-041-5
Inspection Dwg: 8B 92700-10300-041		Rev: A
Page 1 of 1		

INSPECTION SHEET

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
2.05	$\pm .005$	2.06	/			
1.23	$\pm .01$	1.228	/			
1.98	$\pm .01$	1.978	/			
3/4-16unf			/		go-no go	
.03X45°	$\pm .01 \pm .5^\circ$	.03X45°	/			
2.000	$\pm .005$	2.000	/			
2.250	$\pm .005$	2.250	/			
2.430	$\pm .005$	2.428	/			
1.200	$\pm .005$	1.199	/			
3.30	$\pm .01$	3.301	/			
.35	$\pm .01$	.35	/			
6.00	$\pm .01$	5.998	/			
.38	$\pm .01$	.38	/			
1.25	$\pm .01$	1.248	/			
10X45°	$\pm .01 \pm .5^\circ$	10X45°	/			
R.03	$\pm .01$	R.03	/			
.18X45°	$\pm .01 \pm .5^\circ$	.18X45°	/			
6.00	$\pm .01$	6.005	/			
.35	$\pm .01$	.352	/			
3.30	$\pm .01$	3.2965	/			
1.200	$\pm .005$	1.1995	/			
2.250	$\pm .005$	2.249	/			
2.000	$\pm .005$	1.199	/			
.03X45°	$\pm .01 \pm .5^\circ$	.033X45°	/			

Measured by: <i>SL</i>	Checked by: <i>mf</i>	QC Inspector:
Date: 18-11-14	Date: 18/11/24	Date:

Engineering Approval: (If necessary)	Date:
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Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	KJ	

